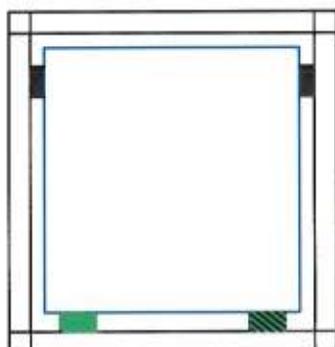
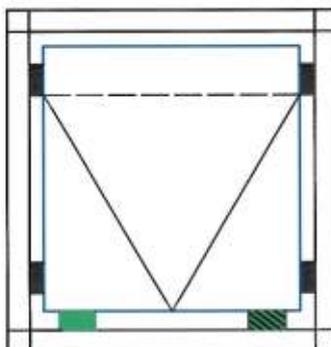


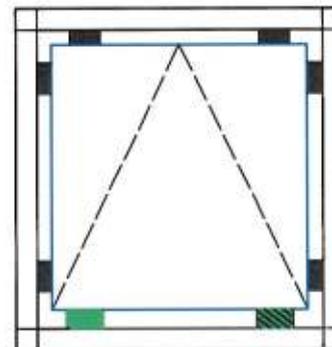
## Scheme of inserting plastic details for glazing



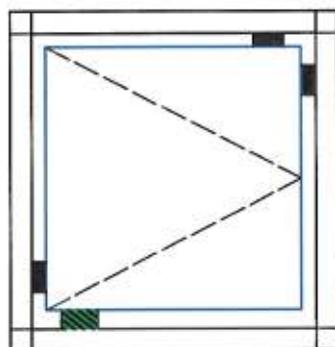
1. Directly glazed window



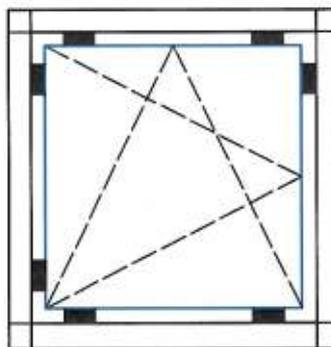
2. Top sliding window



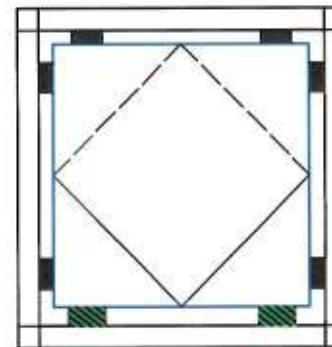
3. Tilt window



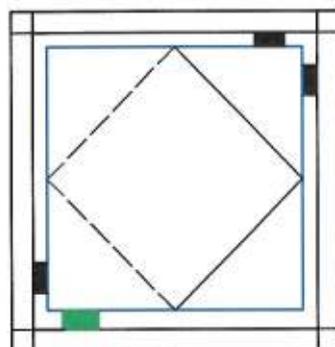
4. Side hung window



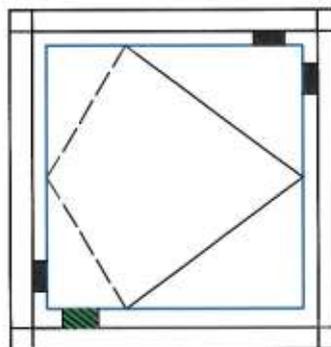
5. Tilt-side hung window



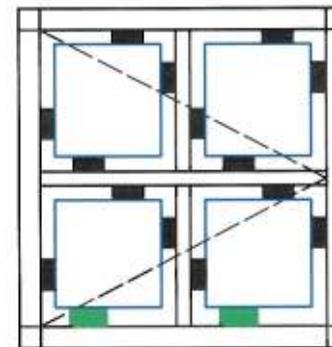
6. Top turn 180° window



7. Side turn 180° window



8. Side turn 90° window



9. That way plastic details are inserting when there are a lot of glasses

- Prop of glazed unit (70 corner)
- Plastic detail for glazing

**Notes:**

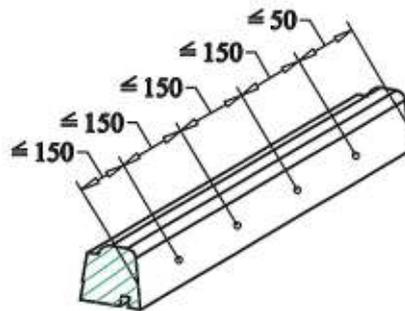
- 1) Lower plastic detail is inserting 150 mm from the inner edge of sash .
- 2) Vertical details assemble with silicone that would not fall.
- 3) In both sides insert the same thickness plastic details.
- 4) When side of sash is more than 1 m, in the middle is inserting additional plastic detail.
- 5) In (1; 2; 3; 5; 6) type of windows at first there are inserting lower plastic details.

**Steps of assembling plastic details for 4; 7; 8 type of windows:**

- 1 step - assemble detail with inclination (1).
- 2 step - insert (2) detail.
- 3 step - insert (3) detail.
- 4 step - fit on (4) detail, but not insert.
- 5 step - take out (1) detail with inclination.
- 6 step - insert (4) detail.
- 7 step - insert (1) detail with inclination.

<b>ARLANGA WOOD</b>	Millimetr	mm
	Date	2010.09.08
Title : Scheme of Inserting plastic details for glazing	Drafted	A. Lazauskas
	Page	3

### Distances for hammering with nails

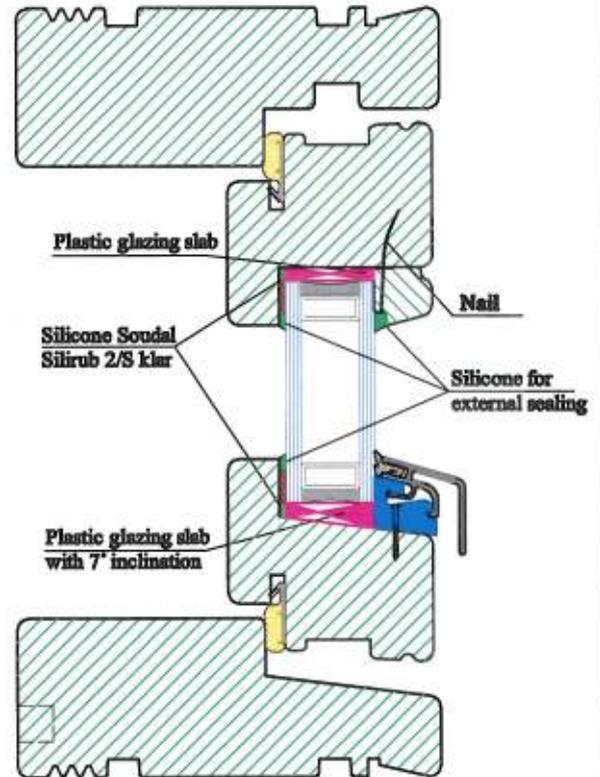
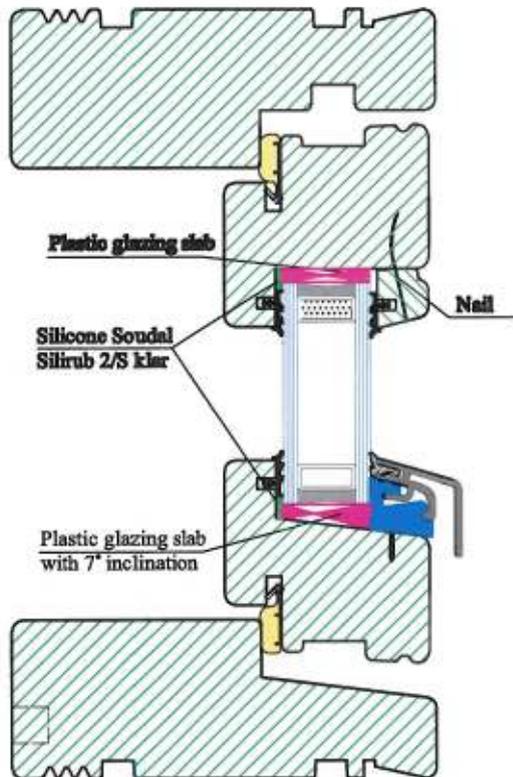


#### I. Variant (with gasket)

Glass list is fixed with nails hammering trough the top of glass list

#### II. Variant (with silicone)

Glass list is fixed with nails hammering through silicone.

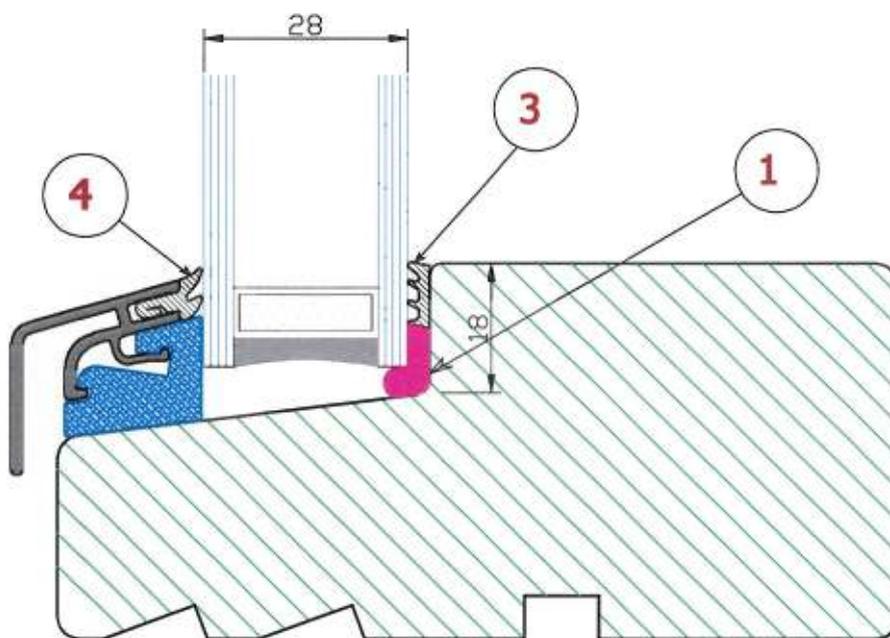


Silicone is inflating with pneumatic pistol along perimeter

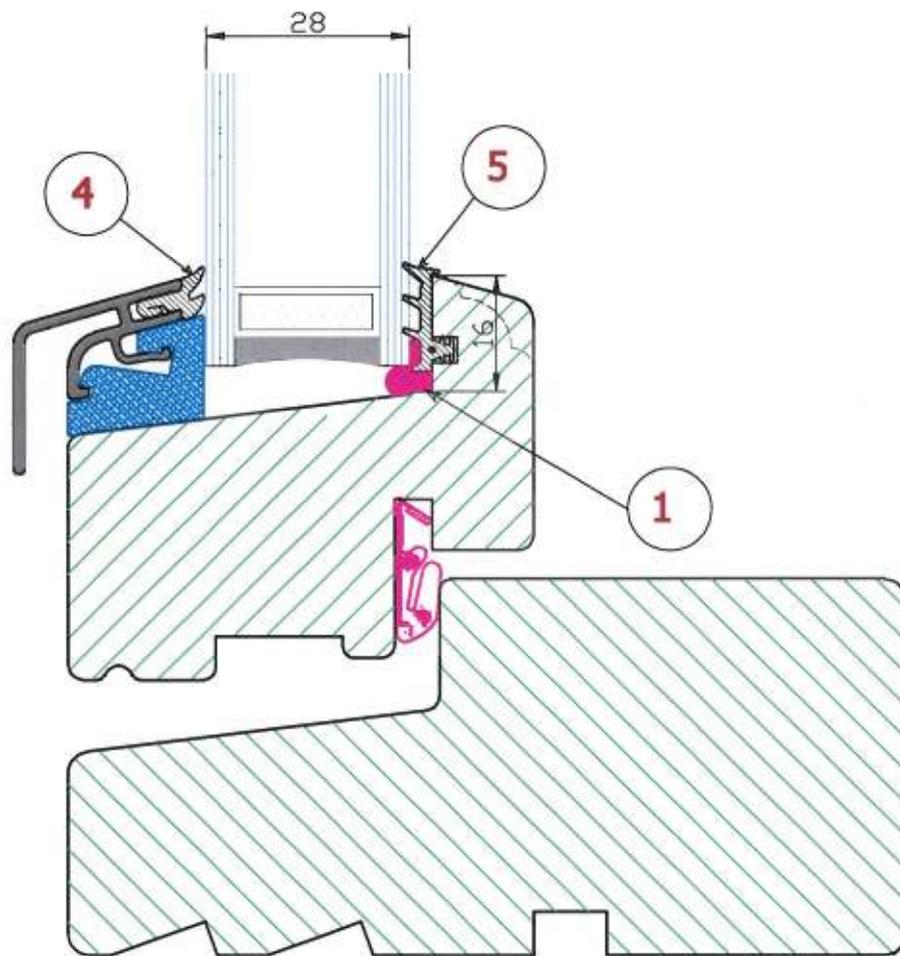
<b>ARLANGA WOOD</b>	Millimetr	mm
	Date	2010.09.08
Title : Opening window section (Alu dry cap)	Drafted	A. Lazzusikas
	Page	4

Anvendte material till Glasisaetning

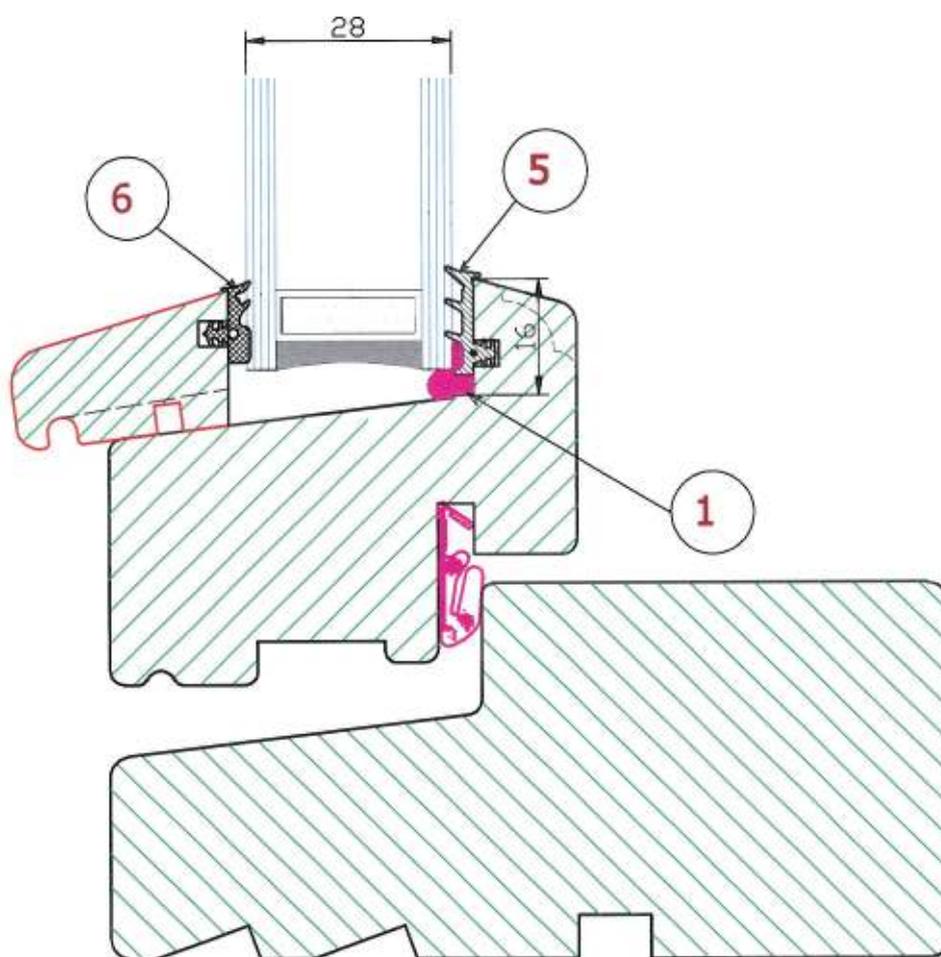
1. Silikone Soudal Silirub 2/S klar
2. Silikone Topforseling
3. GP061 Trelleborg kronliste 4 x 10 mm.
4. GP091 Trelleborg EPDM glasband til alu glaslister
5. GP051 Trelleborg EPDM Indvendigt glasband til rammer
6. GP021 Dafa EPDM glasband til trae glaslister
7. GP031 Dafa EPDM glasband til lodrette sprosser
8. GP041 Dafa EPDM udvendigt glasband til alu rammer
9. Tape 32\*24D 3M dobb. klaebende tape 4408 sort 3,2 x 24 mm.
10. Tape 15\*24D 3M dobb. klaebende tape 4979 sort 1,5 x 24 mm.
11. Tape 15\*19Astorplast dobb. klaebende tape Astordur hvid 1,5 x 19 mm
12. Tape 15\*19Astorplast dobb. klaebende tape Astordur hvid 1,5 x 19 mm
13. GP061 Trelleborg kronliste 2 x 8 mm.



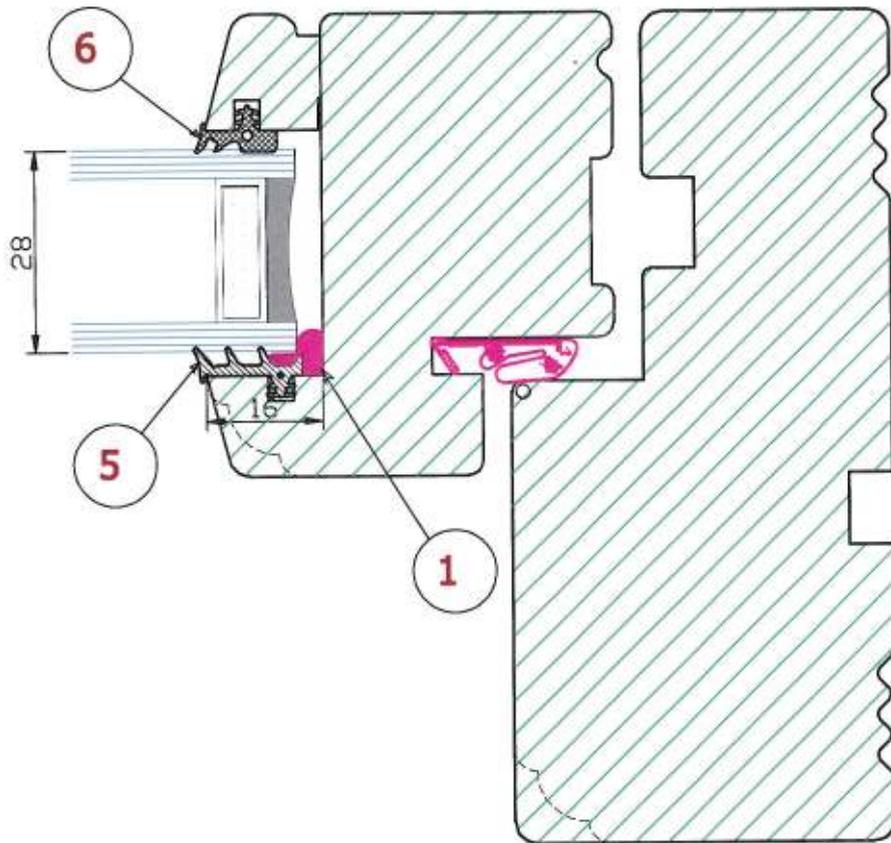
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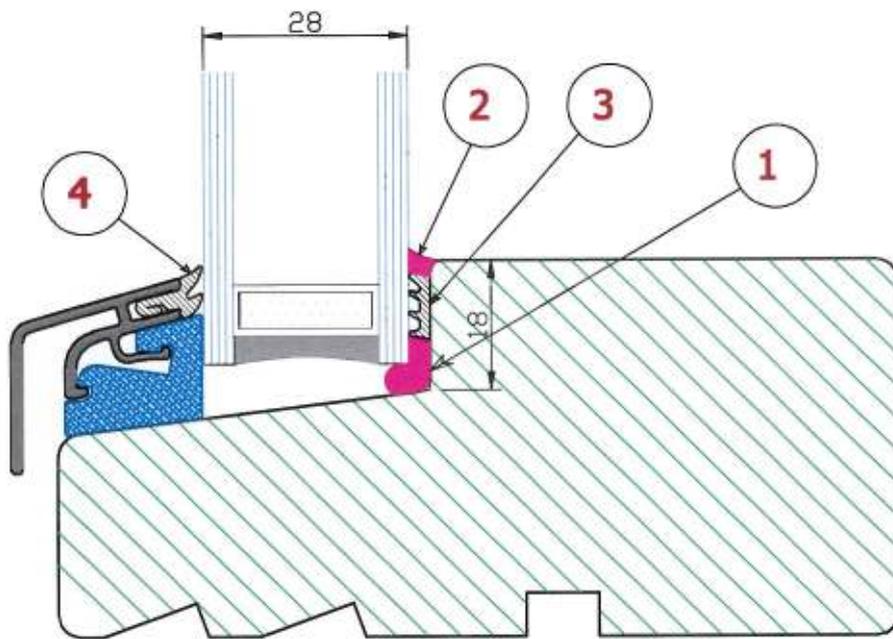
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						7



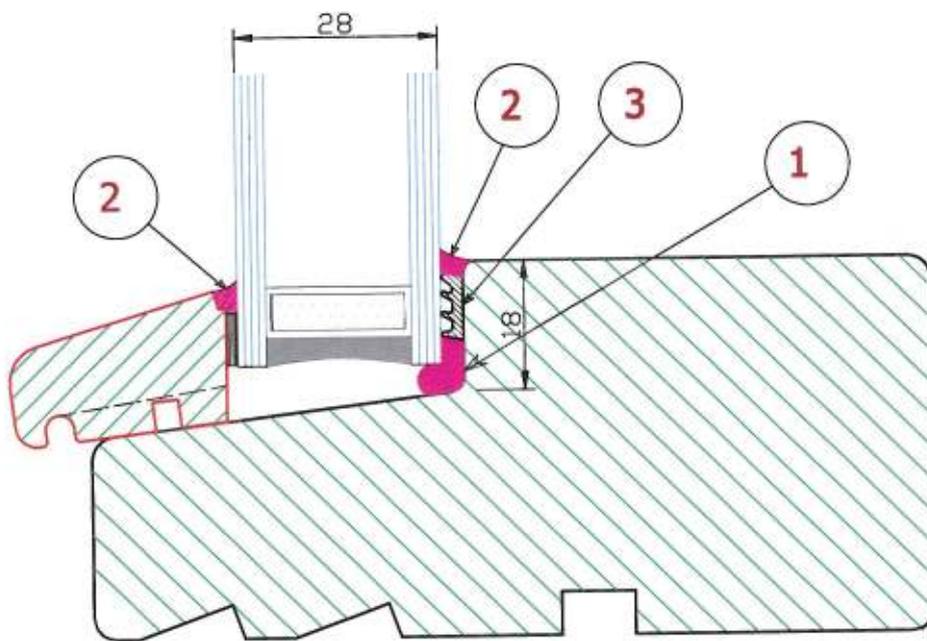
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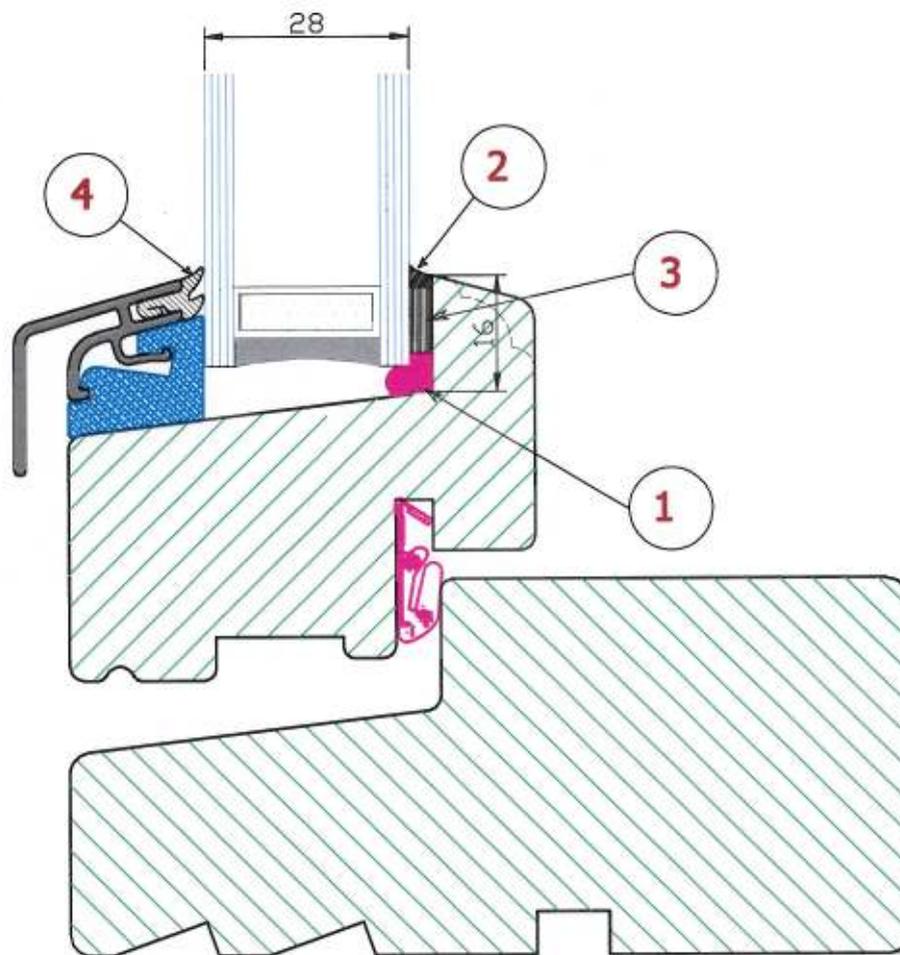
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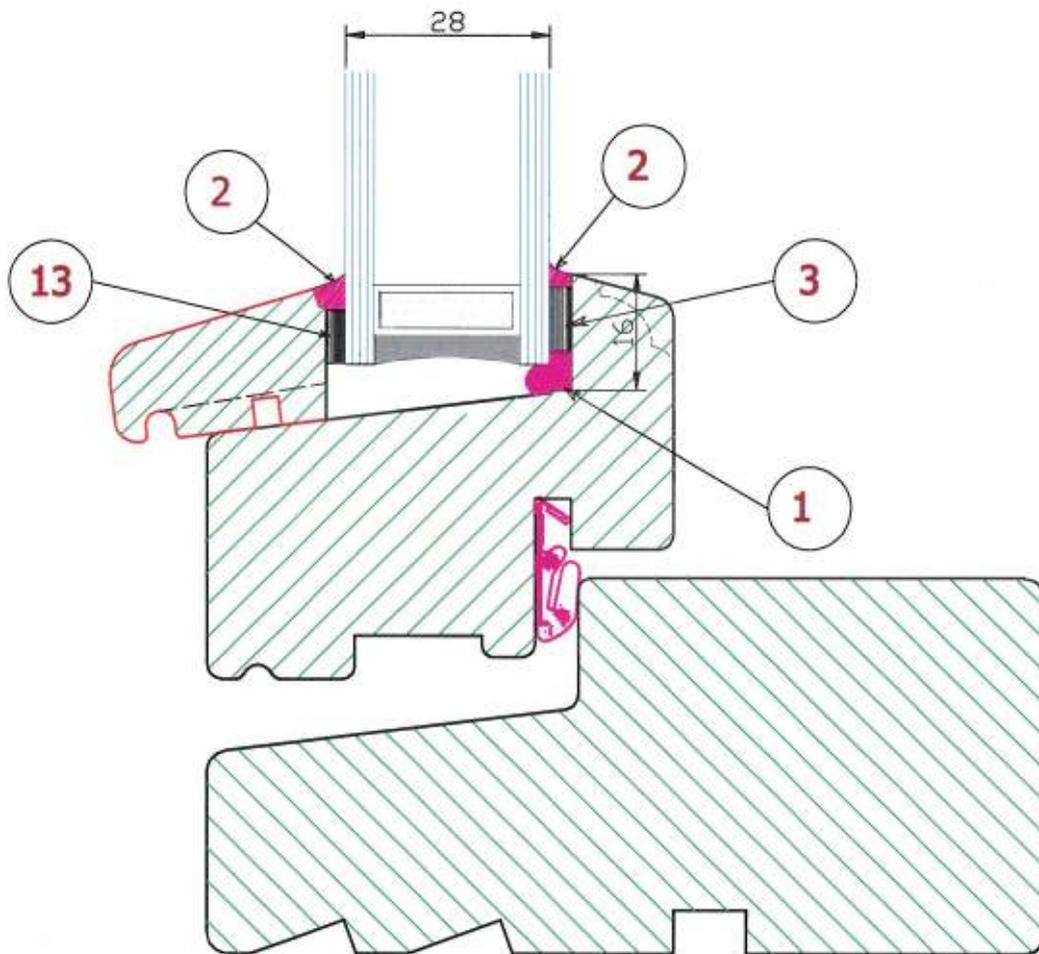


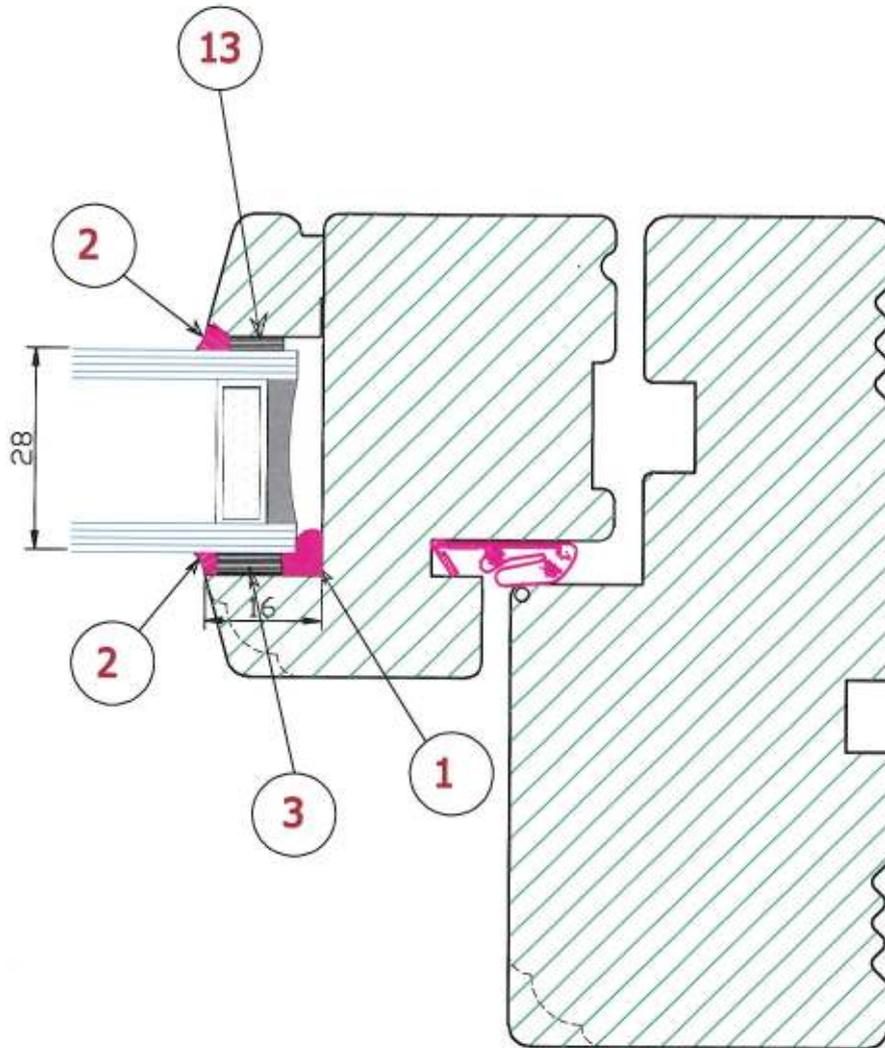
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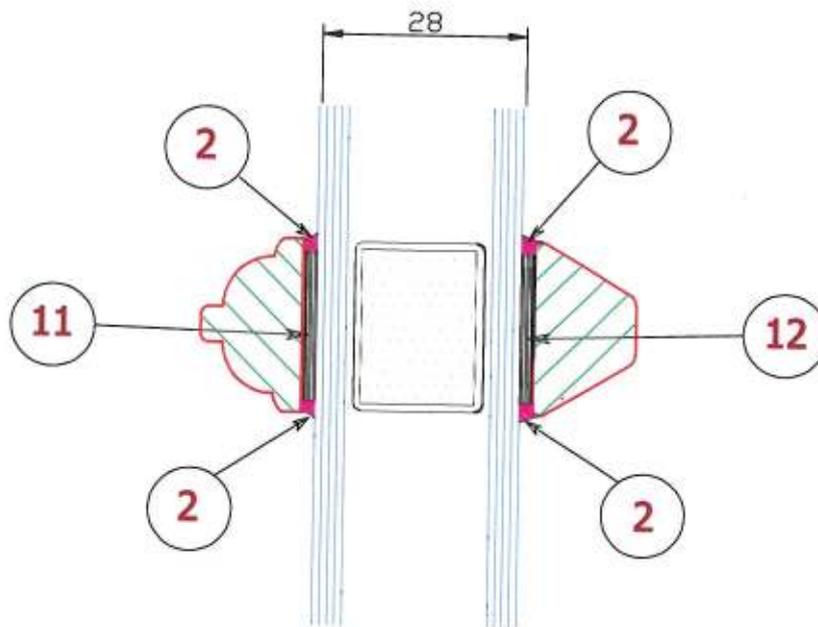
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			<b>Instuktion of glass instalation</b>	<b>Data:</b>	<b>2010.06.22</b>	
						<b>14</b>



			<b>Instuktion of glass instalation</b>	<b>Data:</b>	<b>2010.06.22</b>	
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